INSTRUCTIONS

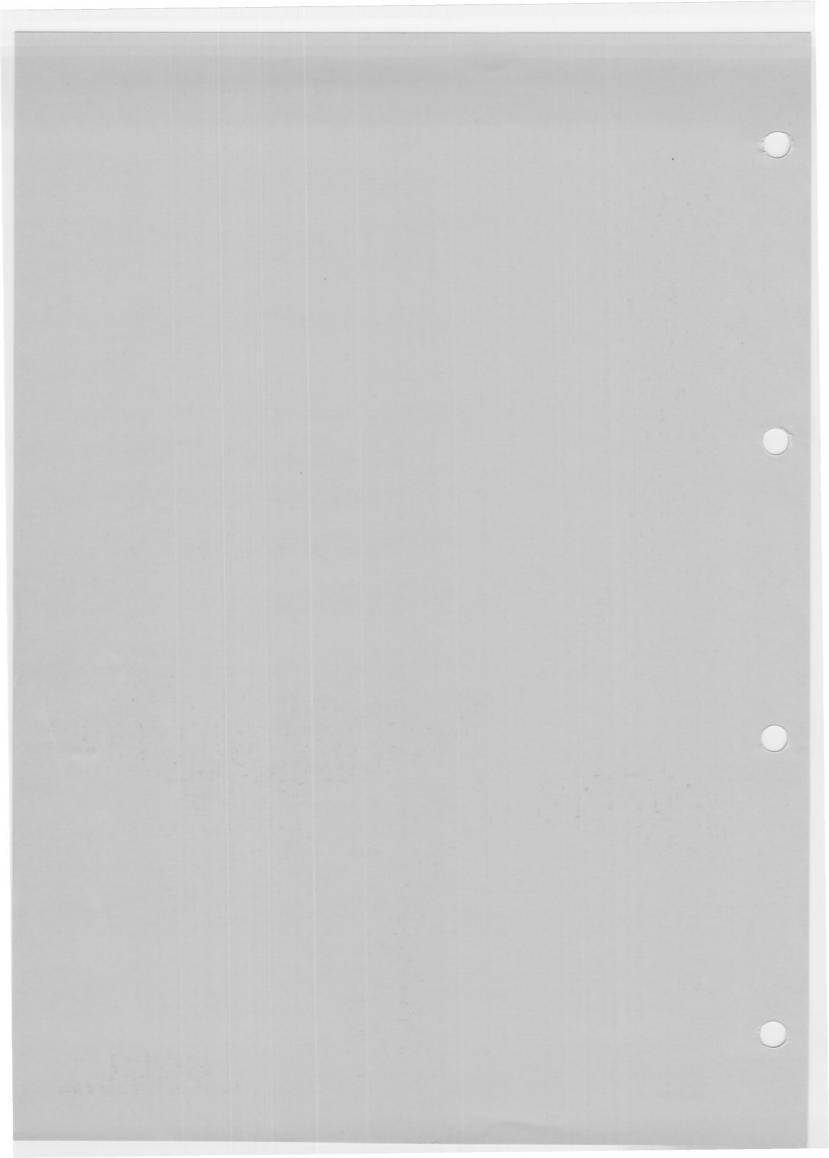
JXA-8100/8200

ELECTRON PROBE MICROANALYZER/ WD/ED COMBINED MICROANALYZER

For the proper use of the instrument, be sure to read this instruction manual. Even after you read it, please keep the manual on hand so that you can consult it whenever necessary.

IXM81/82-3 SEP2004-03110148 Printed in Japan





This instrument generates, uses, and can radiate the energy of radio frequency and, if net installed and used in accordance with the instruction manual, may cause harmful interference to the environment, especially radio

At price written permission from ROT. Lat or its extractiony company to a "ROL"; modifying the instrument, starb as replecing proces in the ant. components and parts that have finited, such as replecing pipes in the at ROL service office; and adjusting the specified parts that only field ROL are aboved to adjust, such as bolts or replacement which need to be NOL are aboved to adjust, and to bolts or replacement which need to be services and an instrument failure and/or eventues accident. If

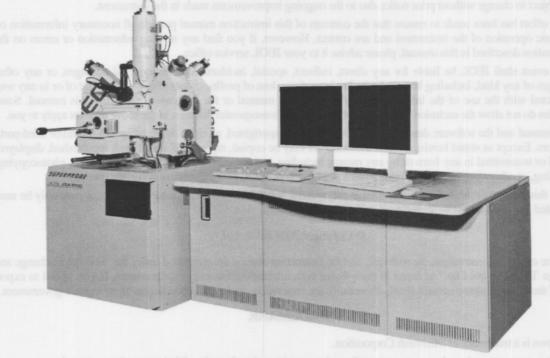
retionally and performance are retained and available for seven hose parts may be available for a cortain period of time, and in vicing with those parts. Please contact your REOL service office

nge is intrinsed to intend to doily maintenance and ner have the instrument thoroughly checked up by vision of replocement of expendable parts, or at the trumant. Please note that JEOL will not be held ed with the instrument inappropriately controlled or

I required for the relocation whether it is within the ation, or disposition, please be sure to contact your manyored without the supervision of the personnel s, damage, accident or problem with the instrument, such as water leakage, free, and electric shock.

JXA-8100/8200

ELECTRON PROBE MICROANALYZER/ WD/ED COMBINED MICROANALYZER



Valorite company and product spince an grademarks or negatived federmarks of their exepticity companies,

MANUFACTURER

1-2. Musahino 3-chome, Asizihimu, Tokyo 196-8558 Japan Pelophone: 81-42-543-1111 Frozimile: S1-42-546-3353 URL: <u>http://www.je</u>

lots: For servicing and mouries, please contact your JEOE, service office.

NOTICE

- This instrument generates, uses, and can radiate the energy of radio frequency and, if not installed and used in accordance with the instruction manual, may cause harmful interference to the environment, especially radio communications.
- The following actions must be avoided without prior written permission from JEOL Ltd. or its subsidiary company responsible for the subject (hereinafter referred to as "JEOL"): modifying the instrument; attaching products other than those supplied by JEOL; repairing the instrument, components and parts that have failed, such as replacing pipes in the cooling water system, without consulting your JEOL service office; and adjusting the specified parts that only field service technicians employed or authorized by JEOL are allowed to adjust, such as bolts or regulators which need to be tightened with appropriate torque. Doing any of the above might result in instrument failure and/or a serious accident. If any such modification, attachment, replacement or adjustment is made, all the stipulated warranties and preventative maintenances and/or services contracted by JEOL or its affiliated company or authorized representative will be void.
- Replacement parts for maintenance of the instrument functionality and performance are retained and available for seven years from the date of installation. Thereafter, some of those parts may be available for a certain period of time, and in this case, an extra service charge may be applied for servicing with those parts. Please contact your JEOL service office for details before the period of retention has passed.
- In order to ensure safety in the use of this instrument, the customer is advised to attend to daily maintenance and inspection. In addition, JEOL strongly recommends that the customer have the instrument thoroughly checked up by field service technicians employed or authorized by JEOL, on the occasion of replacement of expendable parts, or at the proper time and interval for preventative maintenance of the instrument. Please note that JEOL will not be held responsible for any instrument failure and/or serious accident occurred with the instrument inappropriately controlled or managed for the maintenance.
- After installation or delivery of the instrument, if the instrument is required for the relocation whether it is within the facility, transportation, resale whether it is involved with the relocation, or disposition, please be sure to contact your JEOL service office. If the instrument is disassembled, moved or transported without the supervision of the personnel authorized by JEOL, JEOL will not be held responsible for any loss, damage, accident or problem with the instrument. Operating the improperly installed instrument might cause accidents such as water leakage, fire, and electric shock.
- The information described in this manual, and the specifications and contents of the software described in this manual are subject to change without prior notice due to the ongoing improvements made in the instrument.
- Every effort has been made to ensure that the contents of this instruction manual provide all necessary information on the basic operation of the instrument and are correct. However, if you find any missing information or errors on the information described in this manual, please advise it to your JEOL service office.
- In no event shall JEOL be liable for any direct, indirect, special, incidental or consequential damages, or any other damages of any kind, including but not limited to loss of use, loss of profits, or loss of data arising out of or in any way connected with the use of the information contained in this manual or the software described in this manual. Some countries do not allow the exclusion or limitation of incidental or consequential damages, so the above may not apply to you.
- This manual and the software described in this manual are copyrighted, all rights reserved by JEOL and/or third-party
 licensors. Except as stated herein, none of the materials may be copied, reproduced, distributed, republished, displayed,
 posted or transmitted in any form or by any means, including, but not limited to, electronic, mechanical, photocopying,
 recording, or otherwise, without the prior written permission of JEOL or the respective copyright owner.
- When this manual or the software described in this manual is furnished under a license agreement, it may only be used or copied in accordance with the terms of such license agreement.

© Copyright 2004 JEOL Ltd.

• In some cases, this instrument, the software, and the instruction manual are controlled under the "Foreign Exchange and Foreign Trade Control Law" of Japan in compliance with international security export control. If you intend to export any of these items, please consult JEOL. Procedures are required to obtain the export license from Japan's government.

TRADEMARK

- · Windows is a trademark of Microsoft Corporation.
- · All other company and product names are trademarks or registered trademarks of their respective companies.

MANUFACTURER

JEOL Ltd. 1-2, Musashino 3-chome, Akishima, Tokyo 196-8558 Japan Telephone: 81-42-543-1111 Facsimile: 81-42-546-3353 URL: <u>http://www.jeol.co.jp</u>

Note: For servicing and inquiries, please contact your JEOL service office.

Please be sure to read carefully the following Software License Agreement before using the software supplied by JEOL Ltd. If you do not agree to the terms and conditions of the Agreement, please do not use the software and contact JEOL Ltd.

Software License Agreement

This Software License Agreement is made and entered into by and between you, the end-user customer, and JEOL Ltd. (hereinafter referred to as JEOL) in witness of agreement between both parties upon licensing of the right to use the software (which is hereinafter referred to as the Licensed Software) owned by JEOL.

Article 1. (Right to Use Licensed Software)

"Right to Use the Licensed Software" means your right to use the Licensed Software in the country where the JEOL product you purchased is installed (hereinafter referred to as Country of Installation).

Article 2. (Grant of License)

- 1. JEOL grants you the non-exclusive and non-assignable right to use the Licensed Software in the Country of Installation.
- 2. You may install and use the Licensed Software on a single computer limiting the purpose to carrying out of your job.
- 3. You may not cause any third party to use the Licensed Software by establishing a sublicense or other means, and shall not disclose the Licensed Software to any third party.
- 4. You may not take the Licensed Software out of the Country of Installation under any circumstances.

Article 3. (Prohibition of Assignment and Other Acts)

- 1. You may not assign, rent or lease the right to use the Licensed Software, disclose the content of the right, or transfer possession of the Licensed Software to any third party.
- 2. You may not modify, translate, carry out reverse engineering, decompile, and disassemble the Licensed Software in whole or in part.

Article 4. (Prohibition of Reproduction)

You may not reproduce the whole or any part of the Licensed Software.

Article 5. (Rights to Licensed Software)

All rights related to the Licensed Software including copyrights belong to JEOL.

Article 6. (Warranty)

1. JEOL does not guarantee proper performance of the Licensed Software if it is modified or translated.

2. JEOL does not warrant that the Licensed Software is free from defects or fit and useful for your particular purpose.

Article 7. (Exemption from Liability)

JEOL shall not be liable for any damages or losses incurred by you or any third party or for any claim of a third party against you arising out of or in relation to the use of the Licensed Software.

Article 8. (Confidentiality)

You shall keep confidential the content of the Licensed Software supplied hereunder by JEOL and the terms and conditions of this Agreement, and shall not divulge or disclose them to any third party without the prior written consent of JEOL.

Article 9. (Term of Validity)

- 1. This Agreement shall become effective as of the day you accept the terms hereof and so remain unless it is terminated pursuant to the next Article.
- 2. Notwithstanding the item above, the provisions set forth in the Article 8 (Confidentiality) shall remain effective even after the termination hereof.

Article 10. (Termination)

In any of the following event, JEOL may forthwith terminate this Agreement by so notifying you without any prior notification and may claim the damages incurred:

- (1) Any breach on your part of any of the provisions hereof,
- (2) Occurrence of seizure or provisional seizure or provisional injunction on your property; auctioning of your property; bankruptcy, corporate liquidation, and filing for corporate reorganization on your part; or proceedings taken against you for collection of tax delinquency.

Article 11. (Steps to Be Taken after Termination)

Upon the termination of this Agreement pursuant to the Item 1 of Article 9 and Article 10, you shall destroy the Licensed Software and notify JEOL of such destruction.

Article 12. (Discussion in Good Faith)

Matters not stipulated herein shall be discussed in good faith and settled between you and JEOL.

Please be sure to read enrofully the following Software License Agreement before using the software supplied by JBOL Ltd. If you do not serve to the terms and conditions of the Agreement, please do not use the software and connect JBOL Ltd.

Software License Agreement

This Software License Agreement is made and entered into by and between you, the end-user contentor, and JEOL Life. (hereinafter referred to as JEOL) in witness of agreement between both parties upon licensing of the right to use the orthware (which is hereinafter referred to as the Licensed Software) owned by JEOL.

Article 1. (Right to Use Licensed Software)

"Right to Use the Licensed Software" means your right to use the Licensed Software in the country where the JEOL, ended to us Country of Installation).

Article 2. (Grant of License

- 1. JEOL grants you the non-exclusive and non-assignable right to use the Licensed Software in the Country of Installation.
- You may justed and use the Licensed Software on a single constants limiting the purpose to carrying out of your job.
- . You may not cause any third party to use the Licensed Software by establishing a sublicense or other means, and shall out disclose the Licensed Software to any third many.
 - 4. You may not take the Licensed Software out of the Country of Installation under any discumstances.

rticle 3. (Prohibition of Assignment and Other Acts)

- You may not assign, point or lease the right to use the Licensed Software, disclose the content of the right, or transfer procession of the Licensed Software to any third muty.
- You may not modify, translate, carry out reverse engineering, decompile, and diseasemble the Licensed Software in whole or is part.

ticle 4. (Prohibition of Reproduction)

You may not remoduce the whole or any part of the Licensed Software.

Article 5. (Rights to Licensed Software)

All rights related to the Licensed Software including copyrights belong to JEOL.

Article 6. (Warmoty)

HEOL does not guarantee proper performance of the Llocased Software if its modulish or tensitated.

HOL does not warrant that the Licensed Software is the from defects or in and use to your pairs that purpose.

Article 7. (Exemption from Liability)

JEOL shall not be liable for any damages or losses incurred by you or any third party or for any chains of a finit party . against you arising out of or in relation to the use of the Licensed Software.

Article 8. (Confidentiality)

You shall keep confidential the content of the Licensed Software supplied hereunder by JEOL and the terms and conditions of this Agreement, and shall not divulge or disclose them to any third party without the prior written consent of JEOL.

Article 9. (Terra of Validity)

- . This Agreement shall become effective as of the day you accept the terms hereof and so remain unless it is terminated gurstaint to the next Article.
- Notwithstanding the item above, the provisions set forth in the Article 8 (Confidentiality) shall remain effective even after the termination hereof.

Article 10. (Termination)

In any of the following event, IEOL may forthwith ferminate this Agreement by so achiving you without any prior notification and may claim the damages incurred:

- Any breach on your part of any of the provisions hereof
- (2) Occurrence of saizare or provisional seizare or provisional injunction or your property, autioning of your property bankruptcy, corporate liquidation, and filing for corporate recognization on your part; or proceedings taken against you for collection of tex delinquency.

Article 11. (Steps to Be Talca after Termination)

Upon the termination of this Agreement pursuant to the Item 1 of Article 9 and Article 10, you shall destroy ina Licensed Software and notify IEOL of such destruction.

Vride 12. (Discussion in Good Brith)

Matters not stipulated herein shall be discussed in good fulfit and souled between you and JEOL

Notes on Disposal for Business Users

Attention:

Your product is marked with this symbol. It means that used electrical and electronic products should not be mixed with general household waste. There is a separate collection system for these products.



In the European Union

This symbol means that electrical and electronic equipment, at the end of its life, should be disposed of correctly.

In the European Union there is a separate collection system for used electrical and electronic products. Please help us to conserve the environment we live in!

Electrical and electronic appliances and machines often contain materials which, if handled or disposed of incorrectly, are potentially hazardous to human health and to the environment. They are, however, essential for the correct functioning of your appliance or machine. Therefore, please do not dispose of your old machine or appliance together with your household waste.

Your JEOL product is designed and manufactured with high-quality materials and components which can be recycled and reused. If the product is used for business purposes and you want to discard it, please contact your JEOL dealer, who will advise you about the end-of-life disposal arrangements.

Outside the European Union

If you wish to discard this product, please contact your local authorities and ask for the correct method of disposal.

Notes on Disposal for Business Users

Attention

Your product is marked with this symbol. It means that used electrical and electronic products should not be mixed with general household waste. There is a separate collection system for these products.



II In the European Union

This symbol means that electrical and electronic equipment, at the end of its life, should be disposed of correctly.

In the European Union there is a separate collection system for used electrical and electronic products. Please help us to conserve the environment we live in!

Electrical and electronic appliances and machines often contain materials which, if handled or disposed of incorrectly, are potentially hazardous to human health and to the environment. They are, however, essential for the correct functioning of your appliance or machine. Therefore, please do not cispose of your old machine or appliance together with your household waste.

Your JEOL product is designed and manufactured with high-quality materials and components which can be recycled and reused. If the product is used for business purposes and you want to discard it, please contact your JEOL dealer, who will advise you about the end-of-life disposal arrangements.

Outside the European Union

If you wish to discard this product, please contact your local authorities and ask for the correct method of disposal.

NOTATIONAL CONVENTIONS AND GLOSSARY

General notations

- CAUTION - :	Points requiring great care and attention when operating the device to avoid damage to the device itself.
Z :	Additional points to remember regarding the operation.
@-:	A reference to another section, chapter or manual.
1, 2, 3 :	Numbers indicate a series of operations that achieve a task.
• :	A diamond indicates a single operation that achieves a task.
"File":	The names of menus, commands, or parameters displayed on the screen are enclosed in double quotation marks.
"File" – "Exit" :	Selecting a menu item from a pulldown menu is denoted by linking the menu and the item with a dash (-). For example, "File" – "Exit" means selecting Exit from the File menu.

Mouse terminology

Mouse pointer:	A mark, displayed on the screen, which moves following the movement of the mouse. It is used to specify a menu item, command, parameter value, and other items. Its shape changes according to the situation.
Click:	To press and release the left mouse button.
Right-click:	To press and release the right mouse button.
Double-click:	To press and release the left mouse button twice quickly.
Drag:	To hold down the left mouse button while moving the mouse.

NOTATIONAL CONVENTIONS AND GLOSSARY

General notations.

- CAUTION -: 1

Points requiring great care and attention when operating the device to avoid damage to the device itself.

Additional points to remember regarding the operation.

A reference to another section, chapter or manual.

Numbers indicate a series of operations that achieve a task.

A diamond indicates a single operation that achieves a task

The names of menus, commands, or parameters displayed on the screen are enclosed in double quotation marks.

Selecting a menu item from a pulldown menu is denoted by linking the menu and the item with a dash (-).

For example, "File" - "Exit" means selecting Exit from the File means

Mouse terminology

A mark, displayed on the screen, which moves following the movement of the mouse. It is used to specify a menu item, command, parameter value, and other items, its shape changes according to the situation.

To press and release the left mouse button.

b press and release the right mouse button.

To press and release the left mouse button twice quickly.

To hold down the left mouse button while moving the mouse.

CONTENTS

SAFETY PRECAUTIONS

PRECAUTIONS FOR USE

1. GENERAL

2. SPECIFICATIONS

2.1	PRI	INCIPAL SPECIFICATIONS	2-1
2.2	INS	STALLATION REQUIREMENTS	2-2
2.	2.1	Power Supply, Cooling Water, etc	2-2
2.	2.2	Installation Room	2-2
2.3	DIN	MENSIONS AND WEIGHT	2-3

3. COMPOSITION AND CONSTRUCTION

3.1	COMPOSITION	
3.2	COLUMN, X-RAY SPECTROMETERS AND CONSOLE	
3.3	CONTROL AND DISPLAY SYSTEM	
3.4	SYSTEM DIAGRAMS	
3.5	IMAGE SIGNAL SYSTEM	
3.6	X-RAY DETECTION AND COUNTING SYSTEM	

4. DESCRIPTION OF EACH PART

4.1	CO	DLUMN	
4.2	SPI	ECIMEN STAGE	
4.3	WA	VELENGTH	
	DIS	SPERSIVE X-RAY SPECTROMETER (WDS)	
4.4	CO	NSOLE	
4.	4.1	Column Mount Base Plate	
4.4	4.2	Main Panel	
4.5	CO	NTROL AND DISPLAY SYSTEM	
4.:	5.1	Operation Panel	
4.:	5.2	JOYSTICK CONTROLLER	
4.6	PU	MP BOX AND OIL ROTARY PUMP	
4.7	PO	WER SUPPLY PANEL	
4.8	PR	ESSURE REGULATOR WITH FLOWMETER	
4.9	OP	ERATION AND OBSERVATION SECTION	
4.9	9.1	Electron Gun Control	
4.9	9.2	Menu Buttons	
4.9	9.3	Icons	
4.9	9.4	Observation-Condition Display	
	9.5	1 5	
		MPUTER SYSTEM	
4.11	WI	NDOWS	
4.	11.1	Window Operations	

4.11.2	2 Names and Functions of Objects in Windows	
4.12 EP	PMA MENU	
4.13 MC	ONITOR MENU	
4.13.2	2 Present Values Window	
4.13.3	BEOS Monitor Window	
4.13.4	Ratemeter Window	
4.13.5	5 Chart Recording Window	
4.13.6	5 Peak Search Window	4-124
4.13.7	7 Stage Monitor Window	4-129
4.13.8	3 SCA Scan Window	4-137
4.14 INI	ITIALIZE MENU	4-141
4.14.1	Hardware Configuration Window	4-143
4.14.2	2 Spectrometer/Stage Change Positions Window	4-153
4.14.3	3 Quick Ini. Window	4-155
4.14.4	Initialize Positions Window	4-156
4.14.5	5 Spectrometer Calibration Window	4-156
4.14.6	5 Automatic Gun Startup	4-159
4.14.7	7 Go to Home Position	4-161
4.14.8	3 Reset Analysis Window	4-161
4.14.9	End of Menu Window	4-162
4.14.1	0System Shutdown Window	4-162
4.15 UT	FILITY MENU	4-163
4.15.2	2 File Utility	4-164
4.15.3	3 ASCII Conversion	4-174
4.15.4	lvalue Window	4-174
4.16 JEC	OL MENU	4-176
4.17 OM	M MONITOR	4-178
4.17.1	Starting and Ending	4-178
4.17.2	2 Operations	4-181
OPER	RATION	
	ARTUP, SHUTDOWN AND EMERGENCY PROCEDURE	5-2
5.1.1	Starting the Entire EPMA	5-2
5.1.2	Shutdown of the Entire EPMA	5-6
5.1.3	End and Restart of the EPMA Menu	5-6
5.1.4	Emergency Procedure	5-10
5.2 SPI	ECIMEN EXCHANGE	
5.2.1	High Speed Large Specimen Stage (HSLSS)	5-13
5.2.2	Large Specimen Stage (LSS)	

Goniometer Stage (GS)5-25

Observing OM images......5-30

Preparation for Observation......5-32

5.2.3

5.3.1

5.3.2

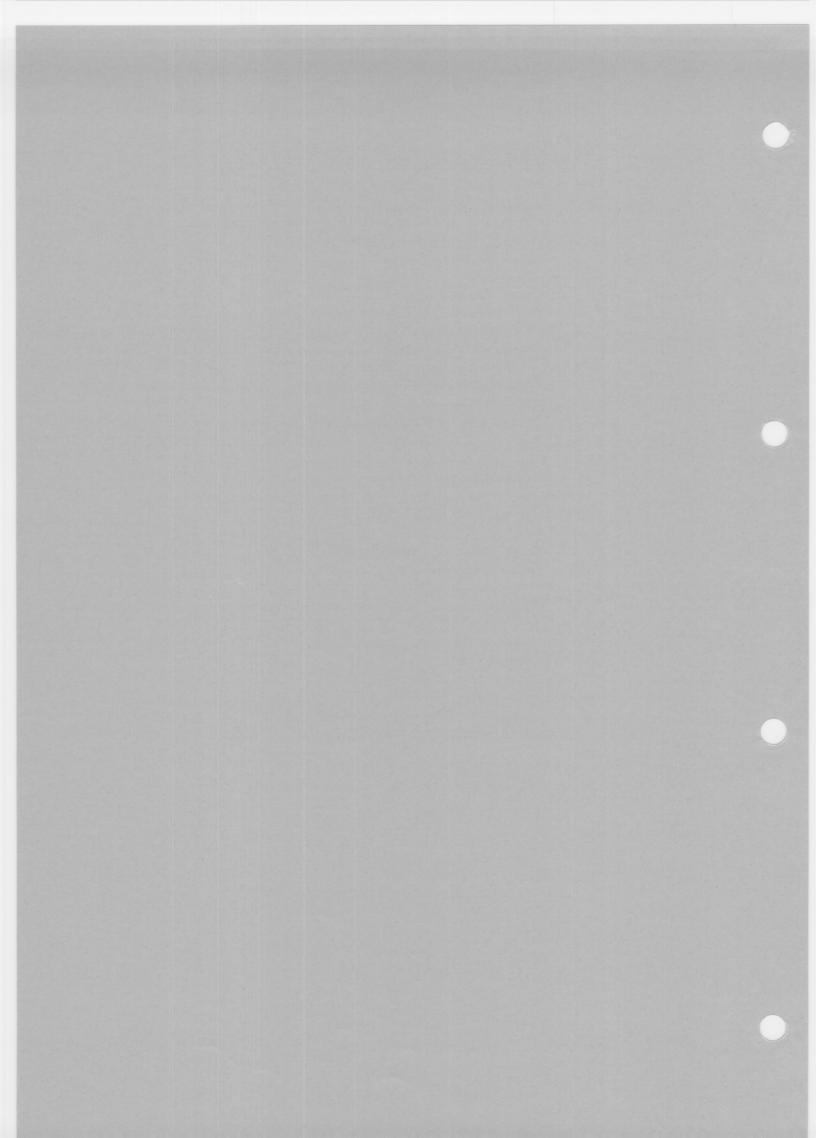
5.4.1

5.4.2

5.4.3

5.4	4.4 Various Image Observation Modes	5-52
5.4	4.5 Halting Probe Scanning	
5.4	Adjusting and Checking Probe Diameter	
5.4		
5.5	BACKSCATTERED-ELECTRON MICROSCOPY	
5.6	OPERATING BEAM STABILIZER (BST)	
5.6		
5.6	0	
	5.3 Setting the Analysis Conditions	
5.7	BASIC OPERATIONS FOR X-RAY ANALYSIS	
5.7	7.1 Basic Operations for X-ray Spectrometer	
5.7		
	7.3 Measuring X-ray Pulse Height Distribution	
5.8	OBSERVING X-RAY IMAGES	
5.9	STORING SCANNING IMAGES	
	SENDING IMAGES TO ANOTHER COMPUTER (HOST)	
	10.1 Using Network Save Window	
	10.2 Using Network Clip Window	
	10.3 Using Photo Button	
	10.4 Message Displayed during Image Transmission	
	10.5 Specifying Network Parameters	
	DISPLAYING TEXT	
	11.1 Entering Text	
	11.2 Changing Background Color	
	11.3 Revising Text	
	11.4 Moving Text	
	11.5 Moving Text to the Upper Left Part of the Screen	
	11.6 Deleting Selected Character string	
	11.7 Deleting All Text	
	11.8 Temporarily Hiding Text	
	BACKING UP ANALYSIS DATA	
	12.1 Backing up the Analysis Data using the PC	
5.1	12.2 Restoring the Backed up Analysis Data	

C-3



SAFETY PRECAUTIONS =

For the proper use of the instrument, be sure to read the following safety precautions prior to starting operation or maintenance. They contain important information related to safety. Contact your JEOL service office whenever you are unclear about any operation or maintenance.

The signs for safety precautions and their meanings used in this instruction manual are as follows:

A DANGER:	An imminent hazardous situation which, if not avoided, will result in death or serious injury.
A WARNING:	A potentially hazardous situation which, if not avoided, could result in death or serious injury.
▲ CAUTION:	A potentially hazardous situation which, if not avoided, could re- sult in minor or moderate injury. Also could mean a potentially hazardous situation which could result in serious damage to facili- ties and acquired data.

Parts of this instrument where safety precautions are required are labeled with illustration signs as shown below. Do not touch the parts labeled with these signs:









We request that you use the instrument in a proper manner and in the scope of the purposes and usage described in the brochures and operation manuals. Never make modifications such as removing protective parts, exchanging component parts and defeating safety measures.

The safety precautions for the optional attachments of this instrument are given in the individual instruction manuals as required.

S-1

WARNINGS

General warnings

- Never expose shielded parts, remove component parts and modify them, or needlessly dismantle them. To do so would expose you to a thermal, electrical or radiation hazard. Never remove the grounding wire from a part that is liable to cause an electric shock or connect it to an unspecified location.
- Never stand on the frame of the equipment, or the operation console table or chair when carrying out routine operations, maintenance or checks.
- Switch off the power before carrying out maintenance or checks on a live part of the equipment or in the vicinity thereof, due to the risk of an electric shock.
- If it is necessary to re-install the equipment in a different location, carry out a detailed survey of the location to which the equipment is to be moved, then consult JEOL's service center.

Warnings concerning nitrogen gas or P-10 gas contained in a high pressure gas cylinder

> Dry nitrogen gas and P-10 gas for a flow proportional counter is contained in a high-pressure gas cylinder, and must be handled very carefully. Be sure to observe the rules and precautions pertaining to the handling of high-pressure P-10 gas.

Carry out the following checks when installing a high pressure gas cylinder.

- (1) There is no oven or a heating appliance in the vicinity of the gas cylinder.
- (2) There is no electrical wiring in the vicinity of the gas cylinder.
- (3) The gas cylinder is installed on a dedicated stand in such a way that is cannot topple over, or attached to a wall with a chain.
- (4) The temperature in the place where the gas cylinder is installed does not exceed 40 $^{\circ}$ C.

Take great care to protect the gas cylinder from impacts when installing it. After installing the gas cylinder, be sure to install the cylinder valve open/close handwheel to enable the flow of gas to be cut off in an emergency.

When replacing a gas cylinder, check the expiration date indicated on the replacement cylinder, and use a cylinder that has passed the pressure withstand test.

 To avoid possible injury in the event that the pressure gauge or the pressure-reducing valve breaks and fragments fly about, do not stand in front of the pressure gauge when opening the cylinder valve open/close handwheel, operating the pressure control handwheel to adjust the pressure, or reading the pressure gauge. Be sure to stand obliquely in front of it.

- Do not abruptly open the cylinder valve or abruptly apply pressure to the pressure-reducing valve or the pressure gauge. Slowly turn the cylinder valve open/close handwheel about one half a turn; verify that the primary pressure rises; then open the cylinder valve fully.
- When handling even a small amount of dry nitrogen gas or P-10 gas in a room, leave the windows and doors open to ensure adequate ventilation.
 - (1) Although nitrogen gas is inert and harmless, if a large amount of nitrogen gas leaks into a sealed room, an oxygen deficiency will occur, resulting in the risk of death by suffocation.
 - (2) P-10 gas is argon gas that contains about 10% of methane (which is flammable), so handle it according to the ordinances and rules existing at the installation site. Also, do not use a gas other than P-10 as the detection gas for a gas flow counter.

Warnings concerning the magnetic field in the vicinity of the ion pump

 A person who wears a pacemaker or other medical appliance can be affected by the magnetic field generated by the ion pump magnet, so ensure that persons wearing such appliances keep well away from equipment on which an ion pump is installed.

▲ CAUTIONS

General Cautions

- If an abnormality occurs in the equipment, stop the equipment immediately, then contact your nearest JEOL service center.
- In the event of a sudden power failure, the equipment will stop operating. Also, if the supply of water is cut off while the equipment is operating, the entire equipment apart from the computer will stop automatically. Once the electric power and water supply are restored, restart the equipment after turning off the switches. If the procedure seems unclear, contact your nearest JEOL service center.
- The electron optical column is mounted on the column mount frame via a vibration-isolation device. When you operate a knob, the electron optical column sways a little, resulting in a clearance occurring between the vibration-isolation device and the frame. Be careful not to get your fingers caught in this clearance.
- Take care not to touch the drive motor of the wavelength dispersive X-ray spectrometer (WDS) while the WDS is being driven.
- To prevent an accident or a breakdown of the equipment, take care not to touch any protrusions on the OM television camera at the front of the basic unit or the EDS detector at the top left of the front panel of the basic unit. Always leave the covers of the main panel closed except when you operate the controls on these panels. Also, always remove the specimen exchange rod from the specimen chamber when not performing specimen exchange.
- To prevent an accident or a breakdown of the equipment, be careful not to trip over or step on a cable or hose when you walk behind the basic unit, operation and display panel, or similar location.
- Before replacing the specimen, the WDS slit, one of the various lamps, or other components carefully read the following and also the precautions accompanying the descriptions of the various operation methods in the instruction manual.
- This equipment does not produce noise or vibration that is harmful to the human body. However, if you detect an abnormality when using the equipment, contact your local JEOL service center.

Caution concerning cleaning

• For cleaning the components of the equipment, use a cleaning liquid that has excellent cleaning power, contains few impurities, is incombustible and highly volatile, and does not harm the human body even when highly concentrated. When using even a small quantity of cleaning liquid indoors, provide adequate ventilation by leaving the windows and doors open.

When handling cleaning liquid, be sure to wear gloves that are resistant to the cleaning liquid used.

Caution concerning bringing the Column to Atmospheric Pressure

• When venting has already started after either the GUN VENT button or the SPEC VENT button was pressed, never press the other VENT button additionally. If you do so, the chamber corresponding to the VENT button you pressed later will start venting abruptly, causing trouble to take place. When you wish to vent the entire column after you happened to press the GUN VENT button or the SPEC VENT button and venting started, press the button again to change the present venting mode to the evacuation mode, perform the evacuation (refer to Sect. 1.2), make sure that the color of the HV button on the observation display changes to blue (i.e., the evacuation is complete) and press both the VENT buttons at the same time.

Cautions concerning electron gun and high-voltage cable

- Never remove the high-voltage cable from the electron gun. Never move the safety switch of the electron gun. It is possible that these operations could cause serious electrical shock.
- Never pull the high voltage cable. Pulling the cable will cause a loss of electrical contact or damage the cable.

Cautions concerning filament replacement

- When using a footstool while replacing the filament, use a stable footstool.
- Wait for about 1 minute after pressing the GUN VENT button before opening the electron gun chamber, because it takes about 30 seconds for the voltage of the electron gun to fall to 1/1000 after the accelerating voltage is switched off.
- If the filament is burnt out, the Wehnelt unit and cap will be hot immediately afterward, so do not touch these parts. If you do, you may receive a burn. Before replacing the filament, leave the Wehnelt unit at atmospheric pressure for at least 30 minutes to allow it to cool, and confirm that it has cooled adequately.

Cautions concerning replacement of the OM/OMT lamp

- Before replacing the lamp, wait for about 10 minutes. If the lamp goes open circuit, both the lamp itself and other parts in the vicinity will be considerably hot immediately afterward.
- To prevent burning yourself, wear thick gloves when adjusting the position of the lamp.
- Caution concerning removal of the WDS cover
 - When removing the spectrometer cover, take care to prevent the cover from dropping. Place the removed spectrometer cover on a level surface in a place where there is no danger of it dropping. The spectrometer cover weighs about 7 kg.
- Caution concerning replacement of the WDS slit
 - Before replacing the slit, switch off the high voltage of the X-ray detector to ensure that you do not receive an electric shock.
- Caution concerning the xenon-filled proportional counter
 - Be very careful when handling the xenon-filled proportional counter (XPC) or H-type xenon-filled proportional counter (XPCH) that uses a beryllium film for the window because beryllium dust or vapor is toxic.

Caution concerning replacement of gas flow proportional window film

• Never touch the window film of a new window film base. When inserting the new window film base into the proportional counter, take great care so that the window film faces the proportional counter window side to avoid damage to it. When you need to rotate the window film base for positioning the slit parallel with the window, do this after you detach it from the proportional counter window.

Caution concerning TAP analyzing crystals

• The compound TAP (Thallium Acid Phthalate), used as the analyzing crystals, is toxic, so do not touch it for any reason.

Cautions concerning replacement of the WDS illumination lamp

- After setting the OPE PWR/OFF switch to OPE PWR, never touch the interior of the X-ray spectrometer as there is a risk of electric shock.
- Allow the lamp to cool down adequately before removing it.

Cautions concerning replacement of the illumination lamp in the specimen chamber

- When withdrawing the specimen stage, pull it out gently and slowly. When pushing in the specimen stage, take care not to get your fingers caught between the specimen stage and the specimen chamber.
- Allow the lamp to cool down adequately before removing it.
- Cautions concerning specimen holder
 - The Cd standard sample, which is part of the standard specimen holder, is toxic, so do not touch it directly when handling or polishing.
 - Care should be taken in mounting a 100 mm square specimen on the holder.

If the specimen is set with a portion protruding beyond the range of the analysis area scale plate, the part of the protruding specimen may contact the inner wall of the specimen chamber and damage the specimen stage, when the stage is driven.

- Cautions concerning replacement of the specimen
 - To avoid any electrical accidents, be sure to turn off the accelerating voltage before carrying out this job.
 - Install the specimen holder securely on the specimen-exchange rod to prevent it from dropping off the specimen-exchange rod.
 - When withdrawing or pushing in the specimen stage at replacement of the specimen by draw out method, take care not to get your fingers caught between the specimen stage and the specimen chamber.
 - When the specimen exchange is complete, be sure to remove the specimen exchange rod to avoid unexpected accidents and attach the cap (for GS no cap is provided).
- Caution concerning the liquid nitrogen trap (LNT) and the liquid nitrogen baffle (LNB)
 - When replenishing the liquid nitrogen in the LNT or LNB tank, or discharging it from one of these tanks, take care that liquid nitrogen does not get on your skin or splash about.
- Cautions concerning the EDS detector
 - If it is necessary to install or remove the EDS detector, contact JEOL's service center. Do not attempt to carry out this work yourself.
 - When using a footstool while replenishing liquid nitrogen in the EDS detector tank, use a stable footstool. When filling the tank with liquid nitrogen, take care that liquid nitrogen does not get on your skin.

• Be very careful when handling an EDS detector that uses a beryllium film for the window because beryllium dust or vapor is toxic.

Cautions concerning replacement of objective lens aperture foil

- The objective lens aperture foil is connected to the probe-current stabilization circuit. Before replacing the aperture foil, be sure to turn off the OPE PWR/OFF switch to avoid electric shock and damage to the circuit.
- When mounting the aperture foil, use care not to deform or damage it. Make certain that the aperture foil is free from any contamination.

Cautions concerning the objective-lens cooling oil and high-voltage tank insulating oil

• The objective-lens cooling oil and the high-voltage tank insulating oil are the same oil. This oil has the following properties, so obtain an understanding of these properties before using the oil.

> ocarbon oil

Chemical name:	Petroleum-based hydro
Composition:	100% lubricating base
Flash point:	142 ℃
Volatility:	None
Spontaneous ignition	
(spontaneous ignition, reaction with water):	None
Carcinogenicity:	None

When disposing of this oil, contact JEOL's service center and use a suitable disposal method.

Cautions concerning oil rotary pump

- Never pull out the rubber hose of the oil rotary pump while the pump is operating. If you do so, the oil in the oil diffusion pump will flow in the reverse direction and enter the electron optical column, resulting in a major breakdown.
- If you leave the oil rotary pump running with insufficient oil in it, the pump may be irreparably damaged. You can operate the pump normally until the oil level falls to the lower limit of the oil level indicator, but be sure that the oil level does not fall below this level.

Caution concerning Polaroid film

 Read the instructions provided with the Polaroid film for the precautions concerning the Polaroid film developing liquid, coating material and roller-cleaning liquid.

PRECAUTIONS CONCERNING INSTALLATION AND MAINTENANCE

Optional equipment to be procured locally

The equipment and parts to be procured locally must bear the CE mark indicating that they conform to the EU specifications.

Installing and adjusting the equipment

The installation and adjustment of the equipment are performed by JEOL's service engineers.

Installing and adjusting attachments

The installation and adjustment of attachments are performed by JEOL's service engineers.

- Attachments made by JEOL: A service engineer is dispatched from JEOL's service center to perform installation and adjustment.
- ② Equipment purchased from a manufacturer other than JEOL: ordinarily, a service engineer from JEOL's service center and also a service engineer from the manufacturer are dispatched to the customer's premises to carry out installation and adjustment.

Room in which the equipment is to be installed

- Install a suitable electrical distribution board, ventilation equipment, water supply and drainage facilities, and lighting equipment in the room where the equipment is to be installed.
- ② Observe the specifications concerning the allowable environment (temperature, humidity, vibration, stray magnetic fields, and other conditions) in the room in which the equipment is to be installed.

Treating waste materials and equipment

Before disposing of the following materials and equipment, contact JEOL's service center, and treat the materials and equipment using a suitable method.

- 1 Basic unit and various auxiliary equipment
- 2 High-voltage tank insulating oil and objective-lens cooling oil
- ③ Vacuum pump oil

Maintaining and inspecting the equipment

In order to maintain the performance of the equipment, it is recommended that you have JEOL's service engineer carry out maintenance and inspection.

① If you maintain and inspect the equipment, record and keep the results.

② Maintenance that can be done by the customer is limited to the following. When carrying out maintenance on the optional attachments, refer to the respective instruction manuals.

Before carrying out this maintenance, however, undertake a training course given by the service engineer, then carry out maintenance in accordance with the relevant items in the instruction manual. Have work other than that listed below done by JEOL's service center.

Replacement of the electron gun filament, electron optical system axis alignment, replacement of the objective lens aperture, lubrication of the oil rotary pump and inspection of the V belt, inspection of the vacuum rubber hose, replacement of the nitrogen gas cylinder, replacement of the specimen chamber illumination lamp, replacement of the window foil of the gas flow proportional counter, replacement of the P-10 gas cylinder, replacement of the spectrometer illumination lamp, replacement of the OM illumination lamp, maintenance of the computer section (the range indicated in the instruction manuals of the computer and peripheral equipment).

③ Tubes for cooling water or cooling oil last not more than five years in an ordinary installation room and not more than three years in a clean room. If the tubes are used longer than the lifetime specified above, a liquid might leak out from cracks in the tubes, thus causing adverse effects on the installation environment. Be sure to contact your local JEOL service center and have its service engineer replace the tubes within the specified lifetime.

PRECAUTIONS FOR USE

Important precautions, which, if not followed, may result in damage to the device itself, are described below.

 When venting has already started after either the GUN VENT button or the SPEC VENT button was pressed, never press the other VENT button additionally. If you do so, the chamber corresponding to the VENT button you pressed later will start venting abruptly, causing trouble to take place.

> When you wish to vent the entire column after you happened to press the GUN VENT button or the SPEC VENT button and venting started, press the button again to change the present venting mode to the evacuation mode, perform the evacuation (\Im Sect. 1.2), make sure that the color of the HV button on the observation display changes to blue (i.e., the evacuation is complete) and press both the VENT buttons at the same time.

- After the accelerating voltage is turned off, it takes about 30 seconds for the voltage of the electron gun to fall to 1/1000 of the previous value. Therefore, wait for about one minute after pressing the GUN VENT button before opening the electron gun chamber.
- Be sure to wear polyethylene film gloves when handling cleaning liquid.
- Never touch the tip of the filament. Use care not to bend the filament.
- The objective lens aperture foil is connected to the probe-current stabilization circuit. Before replacing the aperture foil, be sure to turn off the OPE PWR/OFF switch to avoid electric shock and damage to the circuit.
- When mounting the aperture foil, use care not to deform or damage it. Make certain that the aperture foil is free from any contamination.
- Never remove any of the rubber hoses of the oil rotary pump while the instrument is in operation. If you remove one during operation by mistake, oil in the oil diffusion pump will stream back into the microscope column, causing serious trouble.
- The oil rotary pump may be operated until the oil level reaches the lower limit of the level indicator. Do not let the oil level fall below the lower limit. Running the pump with the oil level below the lower limit will damage the pump.
- Prior to removing the gas-flow proportional counter, memorize how the high-tension lead, gas tubes, and grounding wire are presently arranged (Figs. 8.3 and 8.4). When replacing the proportional counter, arrange the lead, gas tubes and wire in the same way as before. Take care not to apply excessive force to the entire X-ray detector part when removing or re-installing the proportional counter.

- Make sure that the arrangement of the high tension lead, grounding wire, and gas tubes is the same as before removing the proportional counter (SP Fig. 8.4 "Good" for X-ray spectrometers other than H-type and Fig. 8.3b for H-type X-ray spectrometer). If they are laid "incorrectly" (differently), the X-ray detector will not drive smoothly.
- Never touch the window film of a new window film base. When inserting the new window film base into the proportional counter, take great care so that the window film faces the proportional counter window side to avoid damage to it. When you need to rotate the window film base for positioning the slit parallel with the window, do this after you detach it from the proportional counter window.

the GON VENT button of the SPEC VENT button and venting started, press the button again to change the present venting mode to the evacuation mode, perform the evacuation (* Sect. 1.2), make sure that the color of the HV button on the observation display changes to blue (i.e., the evacuation is complete) and press both the VENT buttons at the same time.

- After the accelerating voltage is turned off, it takes about 30 seconds for the voltage of the electron gun to fail to 1/1000 of the previous value.
 Therefore, wait for about one minute after pressing the GUN VENT button before opening the electron gun chamber.
 - Be sure to wear polyethylene film gloves when handling cleaning liquid.
 - Nover touch the tip of the filament. Use care not to bend the filament.
- The objective tens aperture foil is connected to the probe-current stabilization circuit. Before replacing the aperture foil, be sure to turn off the OPE PWR/OFF switch to avoid electric shock and damage to the circuit.
- When mounting the aperture foil, use care not to deform or damage it.
 Make certain that the aperture foil is free from any contamination.
- Never remove any of the rubber hoses of the oil rotary pump while the instrument is in operation. If you remove one during operation by mistake, oil in the oil diffusion pump will stream back into the microscope column, causing serious trouble.
- The oil rotary pump may be operated until the oil level reaches the lower limit of the level indicator. Do not let the oil level fall below the lower limit. Running the pump with the oil level below the lower limit will damage the pump.
- Prior to removing the gas-flow proportional counter, memorize how the high-tension lead, gas tubes, and grounding wire are presently arranged (* Figs. 8.3 and 8.4). When replacing the proportional counter, arrange the lead, gas tubes and wre in the same way as before. Take care not to apply excessive force to the entire X-ray detector part when removing or re-installing the proportional counter.